


Plastic tubing, standard I.D.

FESTO



Plastic tubing, standard I.D.

Product range overview

Version	Type	Inside Ø [mm]	Colour				Operating medium		Resistance					
			Blue	Black	Natural	Blue/black	Compressed air	Vacuum	Chemicals	Microbes	UV radiation	Hydrolysis	Stress cracks	
	PL Polyethylene	3, 4, 6	■	■	■	-	■	■	++	++	++ ²⁾	++	+	
	PL-9/13 Polyvinyl chloride ¹⁾	9, 13	■	-	-	-	■	-	-	++	+	+	+	
	PU Polyurethane	2, 3, 4, 6	■	■	-	-	■	■	-	-	++ ²⁾	+	+	
	PU-9/13 Polyurethane ¹⁾	9	-	■	-	-	■	-	-	-	-	++ ²⁾	+	+
		13	-	■	-	-	■	■	-	-	-	++ ²⁾	+	+
PU-DUO Polyurethane	2, 3, 4, 6	-	-	-	■	■	■	-	-	+	+	+		

- 1) fibre-reinforced
- 2) Applies for black colour
- ++ Well suited
- + Limited suitability (upon request)
- Unsuitable

Plastic tubing, standard I.D.

Product range overview



Type	Food approval as per directive 2002/72/EC	Food approval as per directive FDA	Halogen-free	PWIS-free to FN 942 010	Suitable for chain link trunking	Approved by German Technical Control Board	Shore hardness	→ Page/Internet
PL	■ ¹⁾	■ ¹⁾	■	■	-	■	D 42	6
PL-9/13	-	-	-	■	-	-	A 85	7
PU	-	-	■	■	■	■	D 52	8
PU-9	-	-	■	■	■	-	A 86	8
PU-13							A 91	
PU-DUO	-	-	■	■	■	■	D 52	9

1) Applies for natural colour

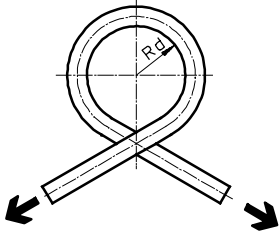
Plastic tubing, standard I.D.

Technical data

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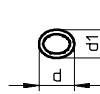
Measuring methods

Flow-relevant bending radius R_d



The tubing is bent in the direction of its inherent flexion until a 5% flattening of the tubing O.D. occurs. The R_d is then calculated.

There is no reduction in the flow rate up until the R_d is reached.

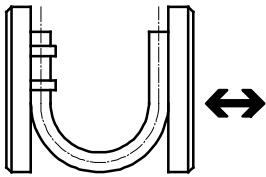


Cross section flattened as a result of bended tubing

d = non deformed tubing OD

d_1 = deformed tubing OD

Minimum bending radius R_{min}



The tubing attached to a movable plate is bent until the deformation results in a kink.

The measured value is the minimum bending radius R_{min} . This R_{min} leads to considerable reductions in flow.

Plastic tubing, standard I.D.

Type codes

	PU	-	6	-		-	BL
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Material	
PL	Polyethylene, I.D. 3, 4, 6
PL	Polyvinyl chloride, I.D. 9, 13
PU	Polyurethane

Internal Ø [mm]	

Twin tubing	
DUO	Twin tubing

Colour	
SW	Black
BL	Blue
NT	Natural
BS	Blue/black

- 7 - Type PL discontinued
Available up until 2012

Plastic tubing PL, standard I.D.



Technical data

Plastic tubing PL

Approved for use with food products
in accordance with directive
2002/72/EC and the FDA.

- - Ambient temperature
-30 ... +60 °C

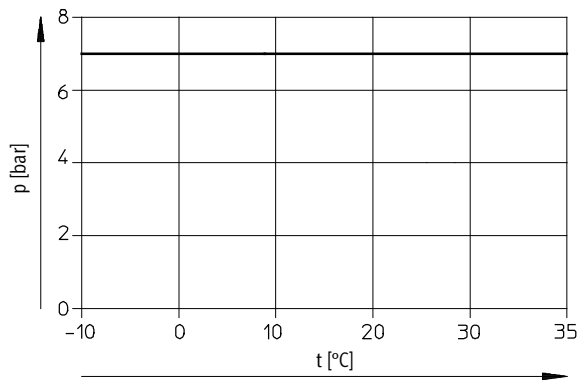
- - Temperature dependent
operating pressure
-0.95 ... +9 bar

Material:
Polyethylene

Note on material:
Free of copper and PTFE
RoHS-conform



Operating pressure p as a function of temperature t



Possible fittings



Barbed fittings CN
→ Internet: cn



Quick connectors CK¹⁾
→ Internet: ck

1) Recommended fitting

Dimensions and ordering data

O.D. [mm]	I.D. [mm]	Flow-relevant bend- ing radius [mm]	Weight [kg/m]	Colour	Part No.	Type	PU ¹⁾ [m]
4.3	3	18	0.0068	Natural	3856	PL-3-NT	50
				Blue	3453	PL-3-BL	50
				Black	4640	PL-3-SW	50
6.2	4	22.5	0.016	Natural	2236	PL-4-NT	50
				Blue	3861	PL-4-BL	50
				Black	4641	PL-4-SW	50
8.4	6	39	0.025	Natural	2237	PL-6-NT	50
				Blue	3862	PL-6-BL	50
				Black	4642	PL-6-SW	50

1) Packaging unit



- 7 - Type PL discontinued
Available up until 2012

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Plastic tubing PL, standard I.D.

Technical data

Plastic tubing PL

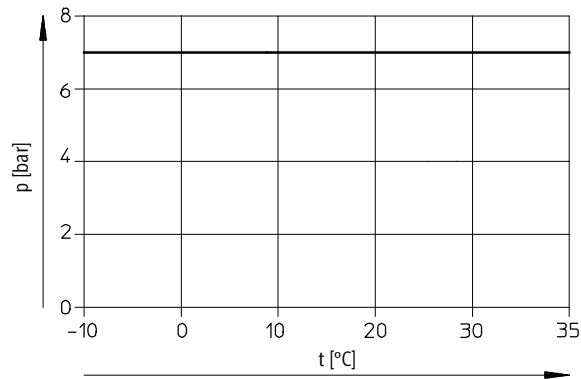
-  - Ambient temperature
-10 ... +35 °C
-  - Temperature dependent
operating pressure
0 ... 7 bar

Material:
Plasticiser-containing polyvinyl
chloride with reinforcing fabric

Note on material:
Free of copper and PTFE
RoHS-conform



Operating pressure p as a function of temperature t



Possible fittings



Quick connectors CK
→ Internet: ck

Dimensions and ordering data

O.D. [mm]	I.D. [mm]	Flow-relevant bend- ing radius [mm]	Weight [kg/m]	Colour	Part No.	Type	PU ¹⁾ [m]
11.6	9	85	0.049	Blue	2238	PL-9-BL	- 7 - 50
17.6	13	100	0.135	Blue	4103	PL-13-BL	- 7 - 50

1) Packaging unit

- 7 - Type PU-2 ... 6 discontinued
Available up until 2012


Plastic tubing PU, standard I.D.


Technical data

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Plastic tubing PU

Highly flexible plastic tubing distinguished by its great resistance to abrasion and kinks.

-  - Ambient temperature
-35 ... +60 °C

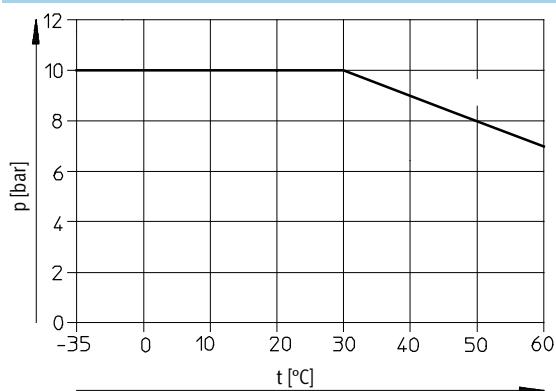
-  - Temperature dependent operating pressure
-0.95 ... +10 bar
PU-9:
0 ... 10 bar

Material:
Polyurethane
PU-9 and PU-13 Polyurethane with reinforcing fabric

Note on material:
Free of copper and PTFE
RoHS-conform



Operating pressure p as a function of temperature t



Possible fittings



Barbed fittings CN
→ Internet: cn



Quick connectors CK¹⁾
→ Internet: ck

1) Recommended fitting

Dimensions and ordering data

O.D. [mm]	I.D. [mm]	Flow-relevant bending radius [mm]	Weight [kg/m]	Colour	Part No.	Type	PU ¹⁾ [m]
3.2	2.3	13	0.005	Blue	13365	PU-2-BL	50
				Black	13366	PU-2-SW	50
4.4	2.9	14	0.0096	Blue	5732	PU-3-BL	50
				Black	5731	PU-3-SW	50
6.1	4	20	0.021	Blue	6204	PU-4-BL	50
				Black	5733	PU-4-SW	50
8.3	6	36	0.033	Blue	9159	PU-6-BL	50
				Black	6731	PU-6-SW	50
Fibre-reinforced							
11.6	9	76	0.051	Black	12134	PU-9-SW	50
17.6	13	83	0.140	Black	12133	PU-13-SW	50

1) Packaging unit

**- 7 - Type PU-DUO discontinued
Available up until 2012**


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Plastic tubing PU-DUO, standard I.D.

Technical data

DUO tubing PU-DUO

Highly flexible paired plastic tubing distinguished by great resistance to abrasion and kinks. Two lengths of tubing are fused together into a tubing pair. For fitting, the paired tubing is separated as required at both ends.

-  - Ambient temperature
-35 ... +60 °C

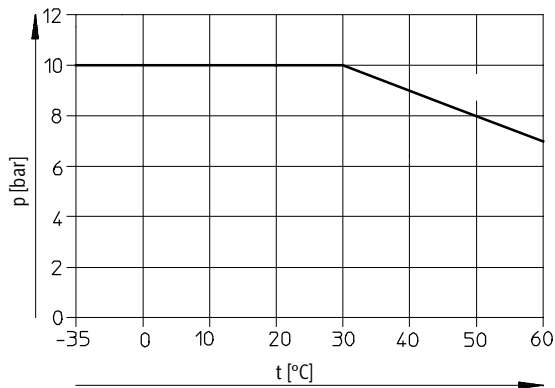
-  - Temperature dependent operating pressure
-0.95 ... +10 bar

Material:
Polyurethane

Note on material:
Free of copper and PTFE



Operating pressure p as a function of temperature t



Possible fittings







Barbed fittings CN
→ Internet: cn



Quick connectors CK¹⁾
→ Internet: ck

1) Recommended fitting

Dimensions and ordering data

O.D. [mm]	I.D. [mm]	Flow-relevant bending radius [mm]	Weight [kg/m]	Colour	Part No.	Type	PU ¹⁾ [m]
3.2	2.3	13	0.010	Blue/black	19581	PU-2-DUO-BS 	50
4.4	2.9	14	0.0192	Blue/black	11958	PU-3-DUO-BS 	50
6.1	4	20	0.042	Blue/black	11959	PU-4-DUO-BS 	50
8.3	6	36	0.066	Blue/black	11960	PU-6-DUO-BS 	50

1) Packaging unit